

CAPABILITIES GUIDE 5.0

WBENC Woman Owned Business
ISO 9001:2015 Certified
ASME Section VIII Division I



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BLACOH PRODUCTS ARE DESIGNED TO HELP PREVENT, ENSURE, PROTECT YOUR PUMPING SYSTEM FROM HARMFUL AND DAMAGING HYDRAULIC SHOCK & VIBRATION. OUR UNITS CAN ELIMINATE UP TO 99% OF THE PULSATION.

This Capabilities Guide is great as a quick reference, but know that our sales and engineering team are always available for full support.



CONTACT US:
sales@blacoh.com

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COMPREHENSIVE SOLUTIONS

There is no substitute for experience. Understanding your requirements and specific needs at a technical level and proof of design ensure you are getting the expertise you need and deserve.



TECHNICAL SALES SUPPORT

Our sales team and global footprint make it easy for you to get the answers you need and personalized solutions for your pumping system.



ENGINEERING ASSISTANCE

The engineering team is here to problem solve and provide you with the necessary drawings, technical documentation, calculations, and customized solutions.



QUICK TURNAROUND

Some of our units are ready to ship same day. Our customer service team is proud of our exceptional on-time delivery rate.

SINCE 1976

From common pumping system problems to complex issues involving fluid dynamics, Blacoh has been improving the performance, reliability, safety, and productivity of pumping systems for nearly 50 years.

FULL SYSTEM SOLUTIONS

As the industry's leader and foremost expert in the design and manufacture of fluid control products, Blacoh has the most expansive offering in the marketplace, all proudly made in the USA and backed by our team of engineering and application experts.

SURGE SOLUTIONS

Blacoh designs and develops customized solutions and transient pressure monitoring in large scale applications where more in-depth analysis and support are required to solve critical issues with water hammer and hydraulic surge.

WHAT MAKES THE BLACOH EXPERIENCE DIFFERENT

PROVIDING YOU WITH THE NECESSARY RESOURCES:



CONFIGURE ONLINE

[eConfigurator](#) allows you to build your product online and get a dimensional drawing to your specifications.



IMMEDIATE QUOTES

Our website's [eQuote](#) is a quick and easy way to request quotes online. Available 24/7.



ENGINEERING DRAWINGS

Engineering assistance and 3D drawings are available for easy implementation into your system model.



WEB & MARKETING ASSISTANCE

The Blacoh website has [literature](#) and [videos](#) for download. Create an account for access to additional [media](#) assets!



Enhance your knowledge and grow professionally with convenient online learning. Blacoh University is an e-learning resource dedicated to the discovery, development, and application of knowledge relating to fluid control processes across a variety of industries. Take advantage of white papers, articles, videos, and many other resources relevant to fluid control professionals.

INDUSTRY RESOURCES



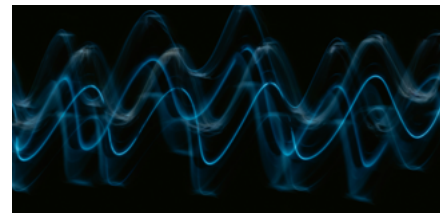
It is not just about the products; we are dedicated to providing white papers, case studies, articles, and videos of a wide range of topics across various fluid related industries to grow professionally.

DISTRIBUTOR TRAINING



We provide in-person Distributor Training Sessions or you can view the virtual series online to enhance your industry knowledge and ability to confidently deliver fluid control solutions to end users.

ENGINEER PDH CREDIT



Engineering professionals can watch our courses, complete quizzes, and earn free Professional Development Hours (PDH) Lecture video topics include acceleration head, surge analysis, and water hammer.

MAINTENANCE VIDEOS

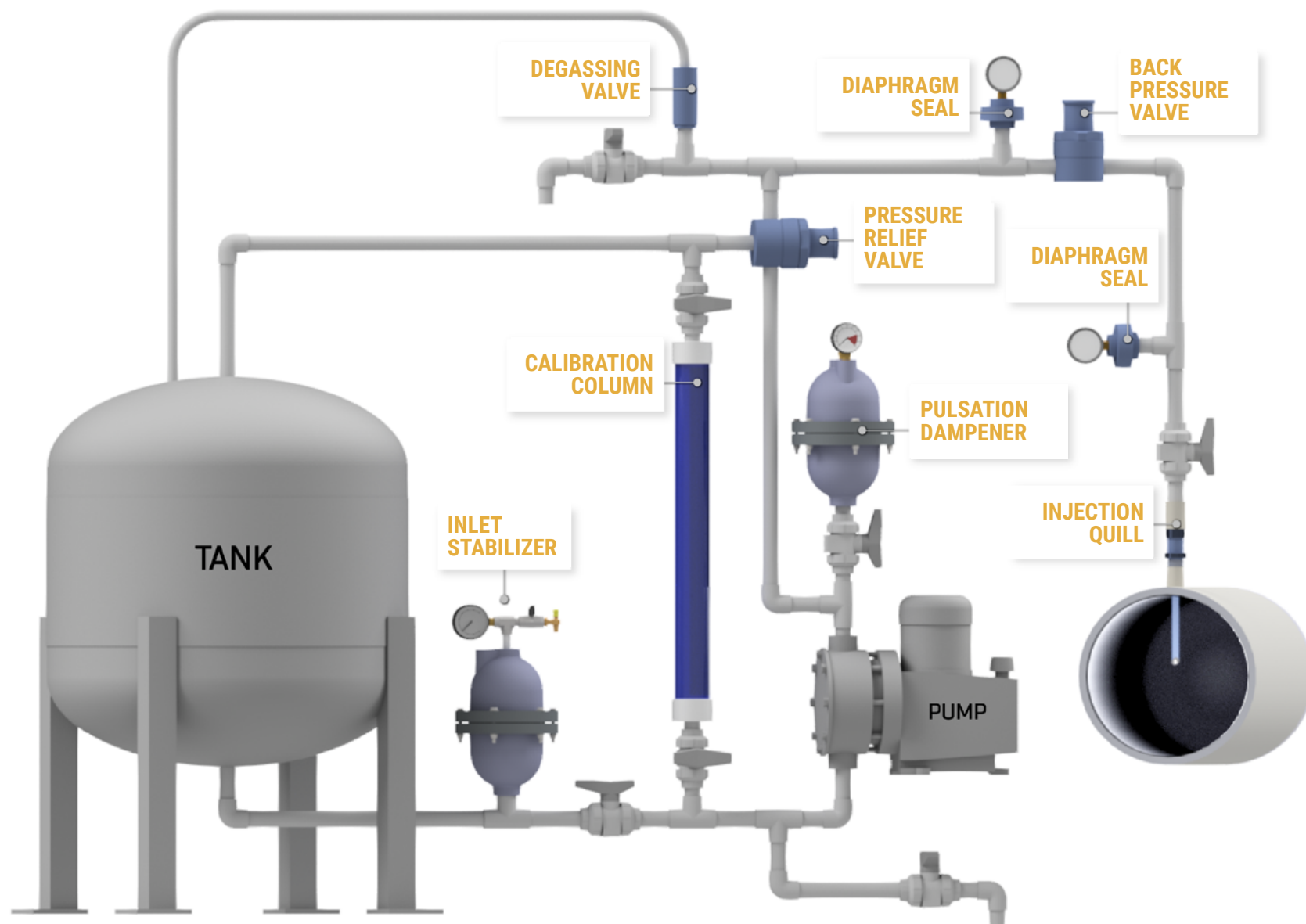


Quick and easy to view video tutorials describe the how-to's of installation, maintenance, and repair of our Blacoh product lines. Watch assembly videos for each model and get quick links to installation manuals.

METERING PUMP

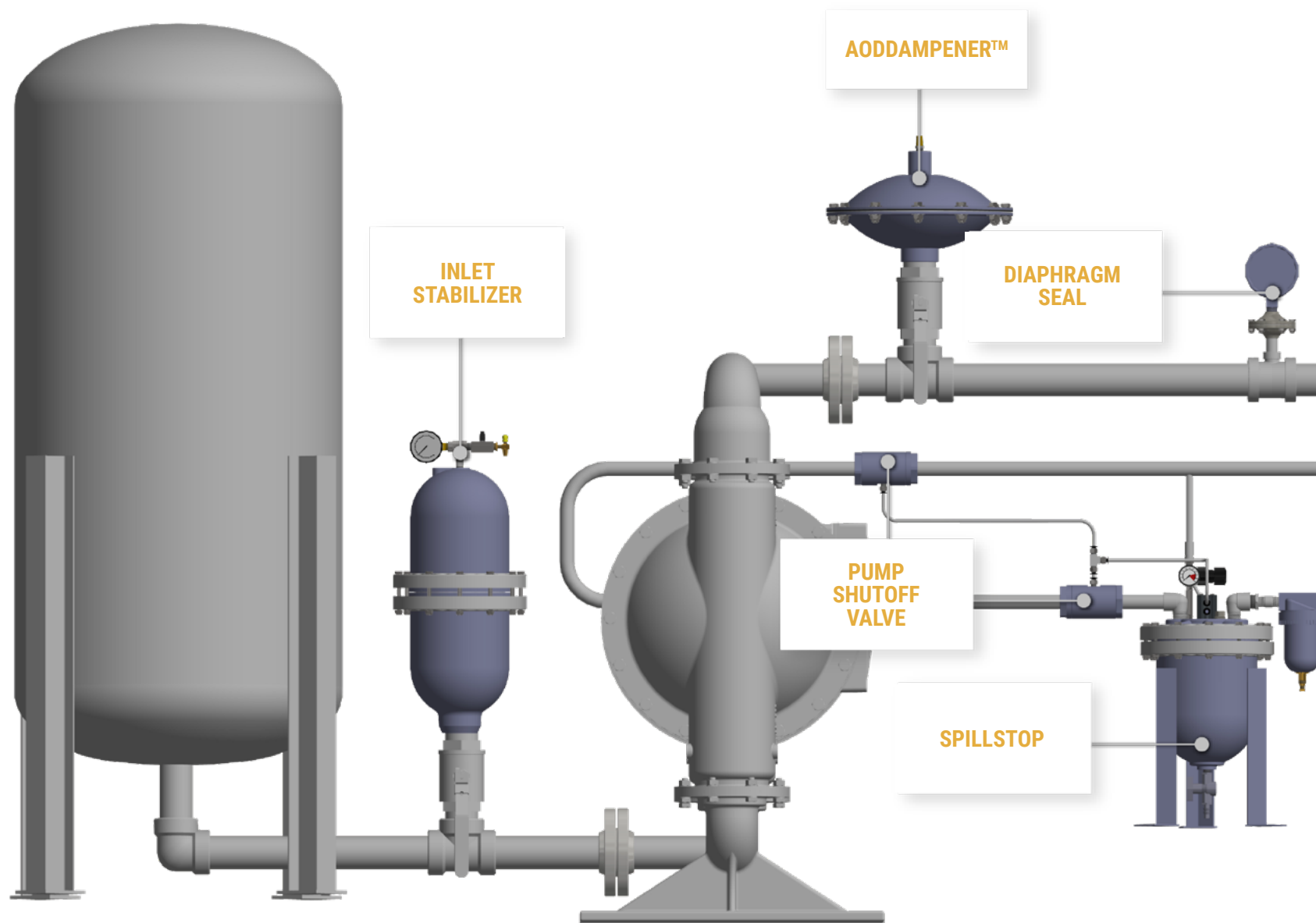
FULL SYSTEM SOLUTIONS

Click on a product label below to go to the corresponding document page.



AODD PUMP**FULL SYSTEM SOLUTIONS**

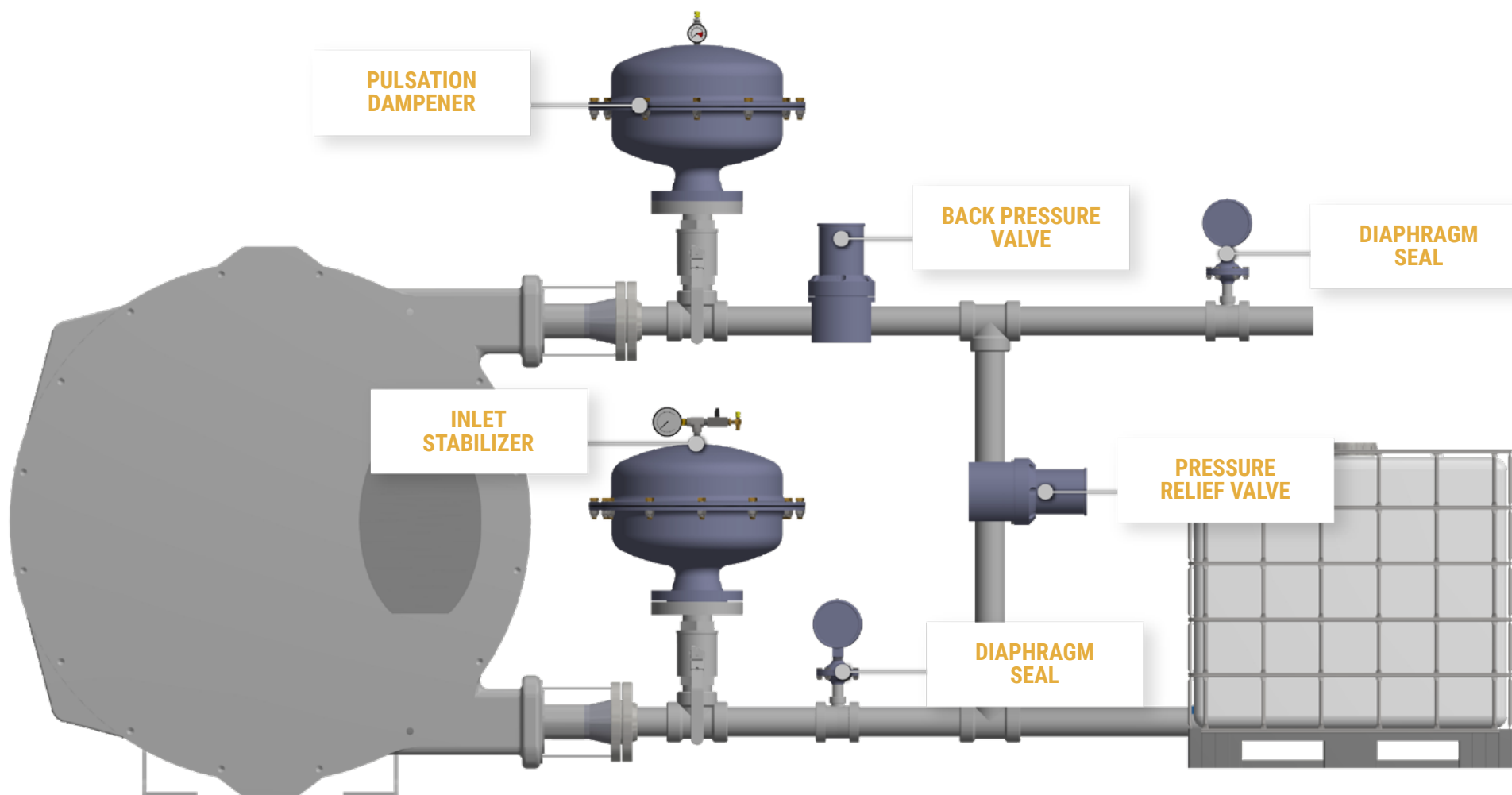
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HOSE PUMP

FULL SYSTEM SOLUTIONS


Click on a product label below to go to the corresponding document page.



4 IN³ (0.06 L)

SENTRY™ III

PULSATION DAMPENERS/INLET STABILIZERS



Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	CPVC Polypropylene PVC PVDF	Buna-N EPDM Hypalon PTFE	0.375" (10mm) 0.5" (15mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar) PVDF 200 psi (13.7 bar)	Adjustable Chargeable	1 to 4 lbs (0.4 to 1.8 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
	Alloy 20 Hastelloy C Stainless Steel Stainless Steel 30 RA Polished	Santoprene Silicone - Food Grade Viton	0.375" (10mm) 0.5" (15mm) 0.75" (20mm) Tri-clamp		1000 psi (68.9 bar)	SS Chargeable (V Model)	4 to 7 lbs (1.8 to 3.1 kg)	

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
04PP 04PVC 04X 04K	Polypropylene PVC CPVC PVDF	1120 1170 1175 1185 7325 8325	Stainless Steel Alloy 20 Alloy 20 / Stainless Steel Hastelloy C / Stainless Steel Stainless Steel (Tri-clamp) Stainless Steel 30RA Polish (Tri-clamp)	Charging Kits Spare Bladder Kits Hardware Kits Diaphragm Seals Custom Gauges Pressure Relief Valves	Back Pressure Valves Spill Containment for AODD Calibration Columns Injection Quills Degassing Valves

10 IN³ (0.16 L)

SENTRY™ III

PULSATION DAMPENERS/INLET STABILIZERS

Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	Acetal CPVC Polypropylene PVC PVDF	Buna-N EPDM Hypalon PTFE	0.375" (10mm) 0.5" (15mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar) PVDF 200 psi (13.7 bar)	Adjustable Chargeable SS Chargeable (V Model) Inlet Stabilizer (J Model)	1 to 5 lbs (0.4 to 2.2 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
METAL 	Alloy 20 Hastelloy C Stainless Steel Stainless Steel 30RA Polish	Santoprene Silicone Food Grade Viton	0.375" (10mm) 0.5" (15mm) 0.75" (20mm) Tri-clamp		1000 psi (68.9 bar)		4 to 8 lbs (1.8 to 3.6 kg)	

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
10D 10PP 10PVC 10X 10K	Acetal Polypropylene PVC CPVC PVDF	1020 1070 1075 1085 7320 8320	Stainless Steel Alloy 20 Alloy 20 / Stainless Steel Hastelloy C / Stainless Steel Stainless Steel (Tri-clamp) Stainless Steel 30RA Polish (Tri-clamp)	Charging Kits Spare Bladder Kits Hardware Kits Diaphragm Seals Custom Gauges Pressure Relief Valves	Back Pressure Valves Spill Containment for AOOD Calibration Columns Injection Quills Degassing Valves

12 IN³ (0.20 L)

SENTRY™ TEF-GUARD



Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
Stainless Steel Hastelloy C / SS	PTFE	0.5" (15 mm)	FNPT BSP ANSI Flange	2000 psi (137.8 bar)	Chargeable	12 to 15 lbs (5.4 kg to 6.8 kg)	ATEX PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified



Series	Wetted/Non-Wetted	Accessories	
TG12SS TG12HS	Stainless Steel Hastelloy C / Stainless Steel	Charging Kits Spare Bladder Kits Hardware Kits Diaphragm Seals Custom Gauges Pressure Relief Valves	Back Pressure Valves Spill Containment for AODD Calibration Columns Injection Quills Degassing Valves

36 IN³ (0.59 L)

See the difference between a dampened and undampened system!

SENTRY™ II

PULSATION DAMPENERS/INLET STABILIZERS


Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	Acetal CPVC Polypropylene PTFE PVC PVDF	Aflas Buna-N Buna-N Food Grade EPDM Hypalon Neoprene PTFE Santoprene Silicone Food Grade Viton	0.5" (15mm) 0.75" (20mm) 1" (25mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar)	Adjustable Automatic Chargeable	7 to 15 lbs (3.1 to 6.8 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
	Alloy 20 Carbon Steel Hastelloy C Stainless Steel Stainless Steel 30RA Polish		0.75" (20mm) 1" (25mm) 1.5" (40mm) Tri-clamp		1000 psi (68.9 bar)	SS Chargeable (V Model)	13 to 19 lbs (5.8 to 8.6 kg)	
METAL 								

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
601	PTFE			Charging Kits	Back Pressure Valves
1301	Polypropylene	3120	Stainless Steel	Spare Bladder Kits	Spill Containment for AOOD
1305	Polypropylene (0.5")	3140	Carbon Steel	Hardware Kits	Calibration Columns
1311	PVC	3175	Alloy 20 / Stainless Steel	Diaphragm Seals	Injection Quills
1315	PVC (0.5")	3185	Hastelloy C / Stainless Steel	Custom Gauges	Degassing Valves
1341	CPVC / PVC	7225	Stainless Steel (Tri-clamp)	Pressure Relief Valves	
1345	CPVC / PVC (0.5")	8225	Stainless Steel 30RA Polish (Tri-clamp)		
1401	PVDF / Polypropylene				
1801	Acetal / Polypropylene				

85 IN³ (1.4 L)**SENTRY™ II**



PULSATION DAMPENERS/INLET STABILIZERS

See the difference between a dampened and undampened system!

Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	Acetal Conductive Polypropylene CPVC Polypropylene PTFE PVC PVDF	Aflas Buna-N Buna-N Food Grade EPDM Hypalon Neoprene PTFE Santoprene Silicone Food Grade Viton	0.5" (15mm) 0.75" (20mm) 1" (25mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar) PVDF 250 psi (17.2 bar)	Adjustable Automatic Chargeable SS Chargeable (V Model) Inlet Stabilizer (J Model)	7 to 15 lbs (3.1 to 6.8 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
	Alloy 20 Carbon Steel Hastelloy C Stainless Steel Stainless Steel 30RA Polish		0.75" (20mm) 1" (25mm) 1.5" (40mm) Tri-clamp		1000 psi (68.9 bar)		13 to 19 lbs (5.8 to 8.6 kg)	

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
301	Polypropylene			Charging Kits	Back Pressure Valves
305	Polypropylene (0.5")			Spare Bladder Kits	Spill Containment for AODD
311	PVC	3020	Stainless Steel	Hardware Kits	Calibration Columns
315	PVC (0.5")	3040	Carbon Steel	Diaphragm Seals	Injection Quills
321	Conductive Polypropylene	3075	Alloy 20 / Stainless Steel	Custom Gauges	Degassing Valves
331	CPVC	3085	Hastelloy C / Stainless Steel	Pressure Relief Valves	
335	CPVC (0.5")	7220	Stainless Steel (Tri-clamp)		
401	PVDF / Polypropylene	8220	Stainless Steel 30RA Polish (Tri-clamp)		
421	PVDF				
651	PFTE				
801	Acetal / Polypropylene				

175 IN³ (2.87 L)**SENTRY™ I****PULSATION DAMPENERS/INLET STABILIZERS**



Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	Polypropylene PVC PVDF	Aflas Buna-N EPDM Hypalon Neoprene PTFE Santoprene Silicone Food Grade Viton	1.5" (40mm) 2" (50mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar)	Adjustable Automatic Chargeable	15 to 26 lbs (6.8 to 11.7 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
METAL 	Alloy 20 Hastelloy C Stainless Steel Stainless Steel 30RA Polish		2" (50mm) 2.5" (65mm) Tri-clamp		1000 psi (68.9 bar)	SS Chargeable (V Model)	30 to 45 lbs (13.6 to 20.4 kg)	

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
901	Polypropylene / Noryl	2175	Alloy 20 / Stainless Steel	Charging Kits	Back Pressure Valves
905	Polypropylene / Noryl (1.5")	2185	Hastelloy C / Stainless Steel	Spare Bladder Kits	Spill Containment for AODD
911	PVC / Noryl	2500	Stainless Steel / Noryl	Hardware Kits	Calibration Columns
915	PVC / Noryl (1.5")	2520	Stainless Steel	Diaphragm Seals	Injection Quills
1201	PVDF / Noryl	7125	Stainless Steel (Tri-clamp)	Custom Gauges	Degassing Valves
		8125	Stainless Steel 30RA Polish (Tri-clamp)	Pressure Relief Valves	

370 IN³ (6.06 L)

SENTRY™ I

PULSATION DAMPENERS/INLET STABILIZERS



Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC								
	Polypropylene PVC PVDF	Aflas Buna-N EPDM Hypalon Neoprene PTFE	1.5" (40mm) 2" (50mm)	FNPT BSP ANSI Flange DN Flange Socket Weld Tri-clamp Union	150 psi (10.3 bar) PVDF 200 psi (13.7 bar)	Adjustable Automatic Chargeable	18 to 27 lbs (8.1 to 12.2 kg)	ATEX NSF CRN PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI
METAL		Santoprene Silicone Food Grade Viton SS Metal Belows (Series 2420)	2" (50mm) 2.5" (65mm) Tri-clamp		1000 psi (68.9 bar) 16 Bolt SS 1250 psi (86.1 bar)	SS Chargeable (V Model) Inlet Stabilizer (J Model)	32 to 52 lbs (14.5 to 23.5 kg)	Bolt Tensile Customer Specified
	Alloy 20 Hastelloy C Stainless Steel Stainless Steel 30RA Polish							

Plastic Series	Wetted/Non-Wetted	Metal Series	Wetted/Non-Wetted	Accessories	
101	Polypropylene	2075	Alloy 20 / Stainless Steel	Charging Kits	Back Pressure Valves
105	Polypropylene (1.5")	2085	Hastelloy C / Stainless Steel	Spare Bladder Kits	Spill Containment for AOOD
111	PVC	2400	Stainless Steel / Polypropylene	Hardware Kits	Calibration Columns
115	PVC (1.5")	2420	Stainless Steel	Diaphragm Seals	Injection Quills
201	PVDF / Polypropylene	7120	Stainless Steel (Tri-clamp)	Custom Gauges	Degassing Valves
221	PVDF	8121	Stainless Steel 30RA Polish (Tri-clamp)	Pressure Relief Valves	

1155 IN³ (18.93 L)

SENTRY™ IV

PULSATION DAMPENERS/INLET STABILIZERS


Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	Polypropylene	Buna-N EPDM Hypalon Neoprene PTFE Viton	3" (80mm)	FNPT ANSI Flange DN Flange Tri-clamp	100 psi (6.8 bar)	Adjustable Automatic Chargeable	35 lbs (15.8 kg)	ATEX PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant PMI Bolt Tensile Customer Specified
METAL 	Aluminum Epoxy Coated Aluminum Alloy 20 Carbon Steel Epoxy Coated Carbon Steel Hastelloy C Stainless Steel Stainless Steel 30RA Polish		3" (80mm) 4" (100mm) 6" (150mm)		275 psi (18.9 bar)	SS Chargeable (V Model) Inlet Stabilizer (J Model)	32 to 79 lbs (14.5 to 35.8 kg)	

Plastic	Wetted/Non-Wetted	Metal	Wetted/Non-Wetted	Accessories
P4000	Polypropylene	4000 4020 4030 4040 4050 4060 4075 4080 4085 7420 8420	Aluminum Stainless Steel Carbon Steel / Aluminum Carbon Steel Stainless Steel / Aluminum Stainless Steel / Carbon Steel Alloy 20 / Stainless Steel Hastelloy C Hastelloy C / Stainless Steel Stainless Steel (Tri-clamp) Stainless Steel 30RA Polish (Tri-clamp)	Charging Kits Spare Bladder Kits Hardware Kits Diaphragm Seals Custom Gauges Pressure Relief Valves Back Pressure Valves Spill Containment for AODD Calibration Columns Injection Quills Degassing Valves
Epoxy Coated	Wetted/Non-Wetted			
4010 4015 4045 4046 4065	Epoxy Coated Aluminum / Aluminum Epoxy Coated Aluminum Epoxy Coated Carbon Steel Epoxy Coated Carbon Steel / Aluminum Stainless Steel / Epoxy Coated Carbon Steel			

2310 IN³ (37.85 L)

SENTRY™ V

PULSATION DAMPENERS/INLET STABILIZERS

Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Estimated Shipping Weight	Certifications & Testing
METAL 	Carbon Steel Epoxy Coated Stainless Steel	Buna-N EPDM Hypalon Neoprene Viton	3" (40mm) 4" (50mm) 6" (150mm)	FNPT ANSI Flange DN Flange	275 psi (18.9 bar)	Adjustable Automatic Chargeable SS Chargeable (V Model) Inlet Stabilizer (J Model)	146 lbs (66.2 kg)	ATEX PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant PMI Bolt Tensile Customer Specified

Metal Series	Wetted/Non-Wetted	Accessories	
5020 5040 5045	Stainless Steel Carbon Steel Epoxy Coated Carbon Steel	Charging Kits Spare Bladder Kits Hardware Kits Diaphragm Seals Custom Gauges Pressure Relief Valves	Back Pressure Valves Spill Containment for AODD Calibration Columns Injection Quills Degassing Valves

8-122 IN³ (0.13-2 L)

SENTRY™ XP

HIGH PRESSURE DAMPENERS



Capacity	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Certifications & Testing
8 in ³ (0.13 L) 12 in ³ (0.2 L) 24 in ³ (0.39 L)	Stainless Steel Hastelloy C / SS ² Alloy 20 / SS ² Duplex Stainless Steel	Buna-N EPDM PTFE Viton	0.5" (15mm)	FNPT BSP ANSI Flange FNPT Flow Through Autoclave	2000 to 15000 psi (137.8 to 1034.2 bar)	Chargeable Optional Gauge Adapter	ATEX CRN ¹ PED ARRA 3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant Radiography (X-Ray) PMI Bolt Tensile Customer Specified
36 in ³ (0.59 L) 60 in ³ (0.98 L) 91 in ³ (1.5 L) 122 in ³ (2 L)			0.75" (20mm) 1" (25mm) 1.5" (40mm) 2" (50mm)	FNPT BSP ANSI Flange FNPT Flow Through	2600 to 8000 psi (179.2 to 551.5 bar)		

ASME Certified Units

8 in ³ (0.13 L) 12 in ³ (0.2 L) 24 in ³ (0.39 L)	316L Stainless Steel	PTFE	0.5" (15mm)	FNPT	4000 psi (275.7 bar)	Chargeable Optional Gauge Adapter	ASME U-Stamp Division VIII, Section I
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See the difference between a dampened and undampened system!

¹ Available on 8in³, 12in³, 24in³ up to 8400 psi only

² PTFE only

THE ORIGINAL

AODDAMPENER™

PULSATION DAMPENER PRESIZED FOR AODD PUMPS

See the difference between a dampened
and undampened system!

The AODDampener™ series is Blacoh's most cost effective dampener model for systems using AODD pumps. Designed exclusively for use with air operated double diaphragm (AODD) pumps, this stainless steel dampener is pre-sized for pumps up to 3" and features a unique fully automatic air control to save on energy costs.

The AODDampener is compatible with most fluids as well as a wide range of both plastic and metal system components. Connected to your plant's air supply line, the fully automatic air control reduces dampener air consumption. It only uses the amount of air required to adjust to changes in pump discharge pressure, ensuring the dampener remains at optimum charge.

SPECIFICATIONS

CONSTRUCTION: 316 Stainless Steel housing,
PTFE diaphragm

PUMP SIZE: 1", 1.5", 2", 3"

CONNECTIONS: NPT, BSP, ANSI Flange, Tri-Clamp

PRESSURE RATING: up to 150 psi (10.3 bar)

AIR CONTROL: Automatic

CERTIFICATIONS: ATEX available



THE ORIGINAL

AODDAMPENER™

See the difference between a dampened and undampened system!

Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Spare Kit	Certifications & Testing
316 Stainless Steel Stainless Steel 30RA Polish	PTFE	1" (25mm) 1.5" (40mm) 2" (50mm) 3" (80mm)	NPT BSP ANSI Flange Tri-clamp	150 psi (10.3 bar)	Automatic	AOD-10-100 AOD-15-100 AOD-20-100 AOD-30-100	ATEX Material Cert Cert of Origin Hydrostatic

CONFIGURATOR

Series	Pump/Inlet Size	Inlet Type	ATEX Cert.
AOD	10	NPT	
	1" (10)	FNPT (NPT)	ATEX (AT)
	1.5" (15)	BSP (BSP)	
	2" (20)	150# Flange (FLG)	
	3" (30)	Tri-clamp (TC)	
		Tri-clamp Polished (TCP)	



NEW!

SENTRY™ AIS

AUTOMATIC INLET STABILIZER

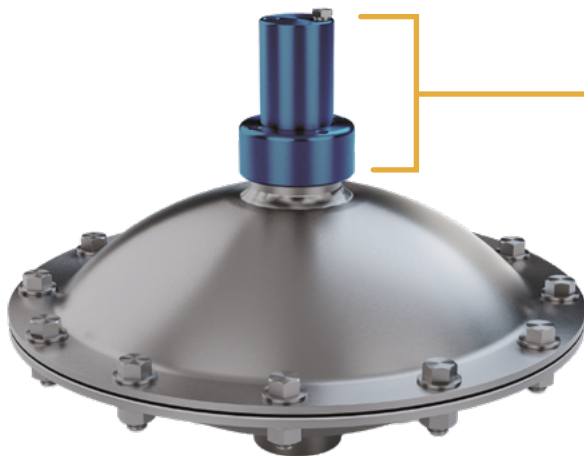
Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Air Control Type	Spare Kit	Certifications & Testing
316 Stainless Steel	PTFE	1.5" (40mm) 2" (50mm)	NPT BSP ANSI Flange Tri-clamp	+/- 50 psi (3.45 bar)	Automatic	AIS-15-100 AIS-20-100	3.1 Cert Material Cert Cert of Origin Hydrostatic Dye Penetrant PMI Bolt Tensile Customer Specified

HOW IT WORKS

Say “goodbye” to manual adjustments and “hello” to streamlined operation! The SENTRY Automatic Inlet Stabilizer sets a new industry standard. Pre-sized for 1.5” and 2” AODD pump inlets, this revolutionary solution will reduce wear and tear on the suction side of your pump.

The automatic air control valve incorporates a fully integrated, automatic venturi valve designed to accommodate negative pressures within the system.

During vacuum conditions, the valve lifts the bladder to maintain dampening capabilities. While under positive pressure, it forces the bladder down with compressed air. This dual-control mechanism ensures optimal system performance in both suction & positive pressure conditions.



ASME CERTIFIED

SURGESHIELD™

PULSATION DAMPENER & SURGE VESSEL

Housing Material	Bladder Material	Capacities	Inlet Size"	Inlet Type	Max Pressure	Certifications & Testing
Stainless Steel Carbon Steel	PVC Urethane	15 gallons (57 L) 25 gallons (95 L) 37 gallons (140 L)	4" (102mm) 5" (127mm) 6" (150mm)	ANSI Flange	250 psi (17.2 bar)	ATEX ASME UM-Stamp (Division VIII, Section I) Material Cert Cert of Origin Hydrostatic

Standard 15, 25, 37 gallon dampener series are designed to act as shock absorbers for your peristaltic pumps while also serving as small bladder-style surge vessels. Prevent pipe and pump damage as well as costly repairs with these durable buffers against the damaging effects of water hammer and pulsation from any positive displacement pump.





DETAILS

- Chargeable air control: no need for constant pressurized air source
- Carbon steel tanks painted blue; stainless steel tanks unpainted
- 1/2" NPT drain connection on inlet flange
- 1/2 NPT PSV/instrumentation connection on inlet flange
- Anti-extrusion button replaces inlet screen to prevent bladder protrusion without clogs or flow restriction



OPTIONS

SENTRY™ DAMPENER AIR CONTROLS

Type	Description	Max Pressure	Installation
ADJUSTABLE 	Assembly is mounted on a single port with a self-relieving regulator to set dampener pressure. Includes a gauge and one-way brass check valve. Compressed air line must be permanently attached to the regulator. Regulator allows for an easy, convenient method to adjust dampener pressure during system pressure changes.	150 psi (10.3 bar)	<p>Install dampener within 10 pipe diameters of pump discharge. Connect to a constant source of air. DO NOT USE OXYGEN.</p> <p>Charge dampener to 80% of operating pressure. Adjust dampener psi to minimize pulse level.</p>
AUTOMATIC 	Gauge mounted on a side port, valve assembly on the center port, one-way brass check valve connected to an internal poppet valve assembly. (Poppet valve located in the nonwetted portion of the dampener to accommodate for an increase in system pressure). As system pressure increases, bladder is pushed further up into the dampener until it makes contact with the internal valve which then opens, allowing compressed air to enter the dampener. The dampener automatically adjusts as system pressure fluctuates and resets, ready to restart along with system.	150 psi (10.3 bar)	<p>Install dampener within 10 pipe diameters of pump discharge. Connect to a constant source of air. DO NOT USE OXYGEN.</p> <p>When the pump is started, the dampener gauge will read system pressure. No further adjustments are needed.</p>
CHARGEABLE 	Standard chargeable model has a gauge and Shrader-type charging valve on separate ports to pressurize and hold dampener pressure. The <i>V Model</i> assembly has a machined stainless steel charging valve and seal for rugged leak-proof operation in corrosive environments. No permanent source of compressed gas is required. Gas fill valve allows dampener to be manually bled or charged to the required pressure setting.	15,000 psi (1034.2 bar)	<p>Install dampener within 10 pipe diameters of pump discharge or valve, depending on use. Charge dampener to recommended percentage of system operating pressure with compressed air or clean dry Nitrogen. DO NOT USE OXYGEN.</p>
INLET STABILIZER 	The inlet stabilizer air control accommodates pressure or vacuum settings and is adjustable for suction lift or positive inlet conditions. Air control consists of a compound pressure gauge, a pressure/vacuum tight ball valve, and a venturi valve. Compressed air passes through the venturi valve at high speed, creating a low pressure area that evacuates air from the stabilizer (internal vacuum). Conversely, when the air flow through the venturi valve is diverted into the stabilizer, a pressure charge results.	30 inHg 30 psi (2 bar)	<p>Install inlet stabilizer within 10 pipe diameters of pump inlet. Use a compressed air line and air chuck to pressurize or create a vacuum. DO NOT USE OXYGEN.</p> <p>For suction lift, vacuum charge to 5-7 inHg. For flooded suction charge to 50% of static inlet pump pressure.</p>

BLADDERS & BELLWS

Capacity	Bladders	PTFE Bellows
4 in ³ - 10 in ³ (0.06 - 0.16 L)		
8 in ³ (0.13 L)		
12 in ³ (0.20 L)		
24 in ³ (0.39 L)		
36 in ³ - 85 in ³ (0.59 L - 1.40 L)		

Capacity	Bladders	PTFE Bellows
175 in ³ - 370 in ³ (2.87 L - 6.06 L)		
1155 in ³ (18.93 L) (5 gal)		
2310 in ³ (37.85 L) (10 gal)		
AODDampener™ 1", 1.5", 2", 3" (25mm, 40mm, 50mm, 76mm) Inlet	 PTFE-backed diaphragm	

US PATENT 10,353,409

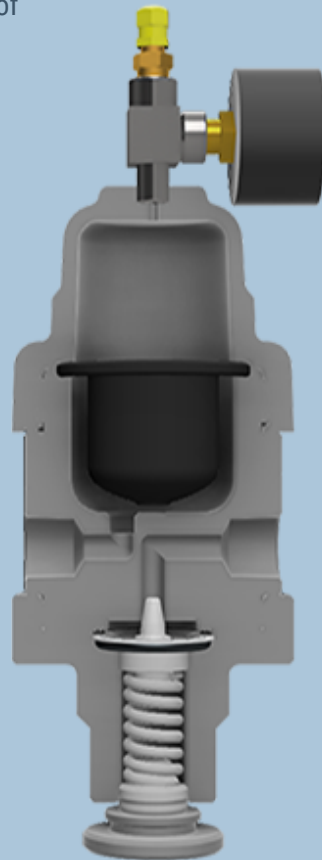
HYBRID VALVE™

BACK PRESSURE VALVE + PULSATION DAMPENER

Standard back pressure valves were not designed to work with dampeners. As pressure varies in the dampener, the back pressure valve negates the dampening effect by opening and closing before the dampener is able to capture a full pulse. By combining the functionality of a pulsation dampener and back pressure valve into a single piece of equipment the performance of each component is optimized.

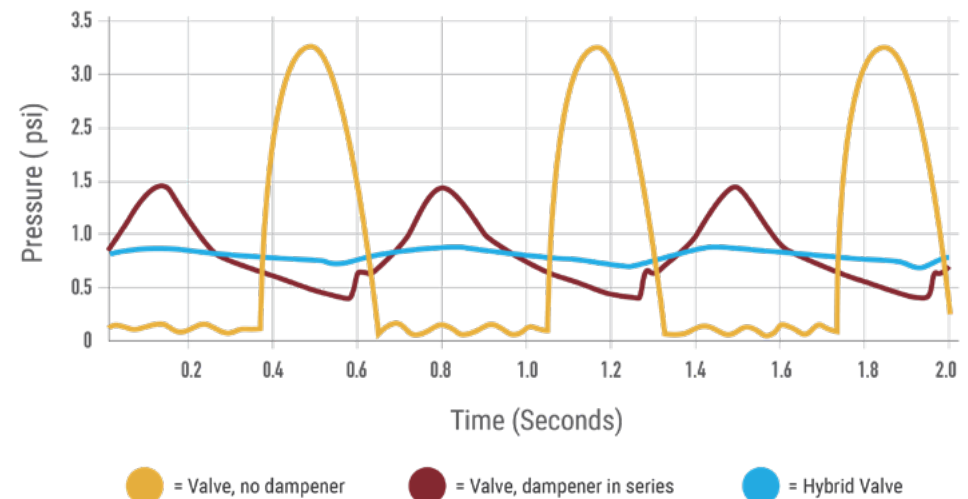
The quick opening and closing of a standard back pressure valves also creates too much flow (gain), resulting in inefficiency and chatter.

Blacoh's Hybrid Valve with patented flow stabilization technology ensures maximum dampening, applies continuous back pressure, and acts as an anti-siphon valve to create a smooth laminar flow with no valve chatter.



PERFORMANCE YOU CAN SEE

Tests performed using only a back pressure valve showed no improvement in fluid flow (yellow line in graph below). Fluid flow improves significantly with a pulsation dampener in series (shown in red), but the dampener is not operating at peak efficiency. Nothing matches the outstanding results when the back pressure valve and dampener are replaced with the single construction Hybrid Valve (shown in blue).



US PATENT 10,353,409

HYBRID VALVE™

PULSATION DAMPENER / BACK PRESSURE VALVE

Housing Material	Connection	Dampener Bladder	Valve Diaphragm	Inlet Type	Max Pressure	Air Control Type
CPVC Polypropylene PVC PVDF Stainless Steel (Wetted)	0.25" (8mm) 0.375" (10mm) 0.5" (15mm)	Buna-N EPDM Hypalon PTFE Santoprene Viton	PTFE	FNPT BSP ANSI Flange Union	150 psi (10.3 bar)	Chargeable



CONFIGURATOR

Series	Connection	Valve Body/ Dampener Housing	Dampener Bladder/ Valve Diaphragm	Valve Spring	Inlet Type
H10	025	CV	B	L	SW
	0.25" (025)	PVC/PVC (VV)	Buna-N/PTFE (BT)	5-50 psi (L)	FNPT (NPT)
	0.375" (038)	CPVC/PVC (CV)	EPDM/PTFE (ET)	5-150 psi (none)	BSP (BSP)
	0.5" (050)	CPVC/CPVC (CC)	Hypalon/PTFE (HT)		Socket Weld 1/2" (SW)
		PVDF/PVC (KV)	PTFE/PTFE (TT)		Flange 1/2" (F)
		PVDF/PVDF (KK)	Santoprene/PTFE (WT)		Union 1/2" (U)
		Poly/PVC (PV)	Viton/PTFE (VT)		
		SS/PVC (SV)			

US PATENT 11,194,352

SENTINEL™ VALVES

PRESSURE RELIEF VALVES

Pressure Relief Valves—also called safety valves, bypass valves, pump relief valves, or pump safety valves—protect pumps, systems, and tanks from excessive pressure. Prevent damage, reduce the risk of cavitation, and increase personnel wellbeing.

BACK PRESSURE VALVES

Back Pressure Valves—also known as loading valves or anti-siphon valves—play a crucial role in pump application by controlling the pressure on the discharge side of a pump. Prevent premature component wear, improve safety, enhance efficiency, and support multi-pump systems.

NO MORE CHATTER

Most back pressure valves are based on a pressure relief design where the valve is normally closed. When a set pressure point is reached, the valve opens quickly with maximum flow to relieve pressure. This action doesn't work well for back pressure valves that need to flow continuously to hold pressure upstream. When the valve opens quickly, pressure upstream drops rapidly and the valve slams closed. The sudden stop in flow causes a pressure spike that forces the valve open again.

In a back pressure valve application, this cycle occurs many times per second, creating a loud, chattering valve with inferior performance and a shorter service life.

Blacoh's patented valves with flow stabilization technology meter flow when the valve opens to minimize the pressure drop that initiates this cycle. The result is a valve that doesn't chatter, performs better, and lasts longer.



US PATENT 11,194,352

SENTINEL™ VALVES

BACK PRESSURE VALVES

CONFIGURATOR

Configuration	Size	Body Material ¹	Diaphragm	Inlet Type	Spring Pressure	Valve Top
BP	050	PVC	T	BSP	L	PVC
2 Port 180° (BP)	0.25" (025)	PVC (PVC)	PTFE (T)	NPT (none)	5-50 psi (L)	PVC (PVC)
2 Port 90° (BP90)	0.375" (038)	Polypropylene (PP)		Socket Weld (SW)	5-150 psi (none)	316L Stainless Steel (SS) ⁶
	0.5" mini (049) ²	CPVC (CPVC)		BSP (BSP)	5-250 psi (M) ⁴	CPVC (CPVC)
	0.5" std (050)	PVDF (PVDF)		150# Flange (F) ³	50-350 psi (H) ⁵	
	0.75" (075)	316L Stainless Steel (SS)		Union (U)		
	1" (100)					
	1.5" (150)					
	2.0" (200)					

¹ Additional materials available upon request.² 0.5", 288 GPH, 14 GPM³ 300# flange standard on 50-350 psi high pressure valves.⁴ Valves up to 1" only.⁵ Metal valves only.⁶ Standard on 50-350 psi high pressure valves. Available on other valves on request.**BACK PRESSURE VALVES**

Flow at 150 psi pressure drop across valve

Size	Pulsating GPH (US)	Continuous GPM (US)
0.25"	240	12
0.375"	260	13
0.5"	288	14
0.5"	600	30
0.75"	640	32
1"	710	36
1.5"	1500	75
2"	2000	100

US PATENT 11,194,352

SENTINEL™ VALVES

PRESSURE RELIEF VALVES

Valves up to 1" are 3-port standard
Valves larger than 1" are 2-port standard

CONFIGURATOR

Configuration	Size	Body Material ²	Diaphragm	Inlet Type	Spring Pressure	Valve Top
PR	050	PVC	T	BSP	L	CPVC
3 Port (PR)	0.25" (025)	PVC (PVC)	PTFE (T)	NPT (none)	5-50 psi (L)	PVC (none)
2 Port 180° (PR2P)	0.375" (038)	Polypropylene (PP)	EPDM (E)	Socket Weld (SW)	5-150 psi (none)	316L Stainless Steel (SS) ⁶
2 Port 90° (PR90)	0.5" mini (049) ¹	CPVC (CPVC)	Viton (V)	BSP (BSP)	5-250 psi (M) ⁴	CPVC (CPVC)
	0.5" std (050)	PVDF (PVDF)		150# Flange (F) ³	50-350 psi (H) ⁵	
	0.75" (075)	316L Stainless Steel (SS)		Union (U)		
	1" (100)					
	1.5" (150)					
	2.0" (200)					

¹ 0.5", 660 GPH, 33 GPM² Additional materials available upon request³ 300# flange standard on 50-350 psi high pressure valves.⁴ Valves up to 1" only.⁵ Metal valves only.⁶ Standard on 50-350 psi high pressure valves. Available on other valves on request.

PRESSURE RELIEF VALVES

Flow at 150 psi pressure drop across valve

Size	Pulsating GPH (US)	Continuous GPM (US)
0.25"	560	28
0.375"	620	31
0.5"	660	33
0.5"	1240	62
0.75"	1260	63
1"	1300	65
1.5"	3000	150
2"	4300	215

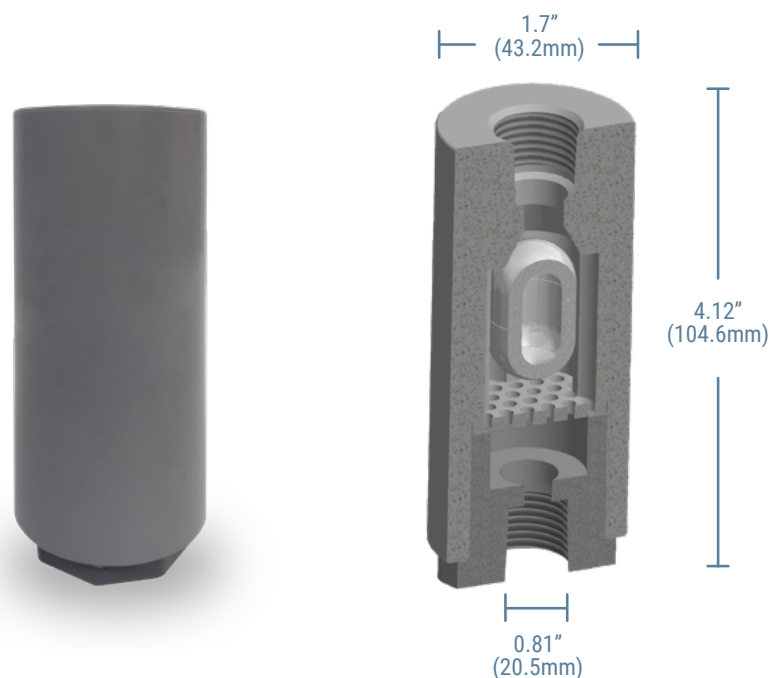
VENTING

SENTINEL™ AUTOMATIC DEGASSING VALVES

Material	Connection	Connection Type	Max Pressure
CPVC PVC PVDF	0.5" (15mm)	FNPT BSP Socket Weld Union	150 psi (10.3 bar)

All components are constructed of the same material for maximum chemical and thermal compatibility.

Internal mesh secures float in place and filters out larger particles.



CONFIGURATOR

Series	Connection Size	Material	Connection Type
DG	050	PVC	SW
	0.5" (050)	CPVC (CPVC)	FNPT (NPT)
		PVC (PVC)	BSP (BSP)
		PVDF (PVDF)	Socket Weld (SW)
			Union (U)

VENTING

SENTINEL™ NORMALLY CLOSED SHUTOFF VALVE



Housing Material	Shaft Material	Connections	Connection Type	O-Ring	Control Pressure	Max Pressure	CV Factors
6061-T6 Anodized Aluminum	300 Series Stainless Steel	0.75" Process (20mm) 0.125" Control Port (3mm)	NPT	Buna	> 40 psi up to 100 psi	150 psi (10.3 bar)	Size 3/4" NPT: Coefficient of Flow 14.7



SENTINEL Normally Closed Shutoff Valves offer an excellent high flow coefficient and a low pressure drop that equates to overall faster and smoother fluid flow. Valves are pneumatically controlled and use an internal piston to allow or prevent air or fluid flow. The normally closed valve opens when air pressure is applied to the pneumatic control port.

GAUGE GUARDS

SENTINEL™ DIAPHRAGM SEALS

Series Material	Housing Material	Bladder Material	Inlet Size	Inlet Type	Max Pressure	Estimated Shipping Weight	Certifications & Testing
PLASTIC 	CPVC Polypropylene PVC PVDF	EPDM PTFE Viton	0.25" (8mm) 0.5" (15mm) 0.75" (20mm)	FNPT BSP ANSI Flange Socket Weld Tri-clamp Union	200 psi (13.7 bar) PVDF 250 psi (17.2 bar)	1 to 4 lbs (0.4 to 1.8 kg)	NSF ARRA 3.1 Cert Material Cert Cert of Origin Customer Specified
METAL 	Alloy 20 Stainless Steel				1000 psi (68.9 bar)		

Wide variety of gauge options with gauge accuracy of +/- 2% or better full deflection.

Models available with no gauge, custom fills, and factory installed instrumentation provided by customer.



Series	Wetted/Non-Wetted
CPVC PP PVC PVDF A20 SS	CPVC Polypropylene PVC PVDF Alloy 20 Stainless Steel

ACCESSORIES

SENTINEL™
CALIBRATION COLUMNS

CONFIGURATOR



Material	Size & Connection	Cap Options ¹	End Cap Material ²	Connections	O-Ring Material
CP	500	L		NPT	
PVC (CP)	100 mL/0.5" (100)	Sealed (S)	PVC	NPT	EPDM (E)
Glass (CG)	250 mL/0.5" (250)	Loose (L)	CPVC	Socket Weld (SW)	Viton (none)
	500 mL/0.75" (500)	Removable (R)	Polypropylene (PP)	BSP	
	1000 mL/0.75" (1000)		PVDF	150# Flange (F)	
	2000 mL/1" (2000) ¹		Stainless Steel (SS)	Union (U)	
	4000 mL/1" (4000) ¹				
	10000 mL/2" (10K) ¹				
	20000 mL/2" (20K) ¹				

¹ PVC columns only² Glass columns only

PVC Columns

PVC calibration columns feature three top end cap options:

**SEALED**

Glued to the cylinder for permanent vent connection. Used in applications with positive suction head.

**REMOVABLE**

Cap sealed with O-ring for easy removal for cleaning. Used in applications with positive suction head.

**LOOSE**

Cap acts as dust cover in applications with no positive suction head. Cylinder is filled from the top.

Borosilicate Glass Columns

Glass calibration columns have threaded end caps offered in a variety of materials, two sealing O-rings, and a shield to protect the inner glass tube and calibration scale.

ACCESSORIES

SENTINEL™ INJECTION QUILLS

Material	Connection	Connection Type	O-Rings	Quill Length	Max Pressure
Polypropylene PVC PVDF Stainless Steel	0.5" (15mm) 0.75" (20mm) 1" (25mm)	FNPT	EPDM Viton	4" Standard Custom lengths available on request.	150 psi (10.3 bar)

CONFIGURATOR



Series	Material	Connection Size	O-Ring	Quill Length ¹
IQ	SS	075	E	
	Polypropylene (PP)	0.5" (050)	EPDM (E)	custom ²
	PVC (V)	0.75" (075)	Viton (V)	
	PVDF (K)	1" (100)		
	Stainless Steel (SS)			

¹ Leave blank unless specifying custom quill length

² Custom length in inches

SAFETY

SPILLSTOP™

LEAK PREVENTION & SPILL CONTAINMENT

Housing (Wetted)	Lid (Non-Wetted)	Internal Float	Options	Estimated Shipping Weight	Certifications & Testing
Polypropylene PVC PVDF Stainless Steel Hastelloy C	Noryl PVDF Stainless Steel TFE Coated SS	Polypropylene Stainless Steel TFE Coated SS	Pneumatic Whistle Pneumatic-to-Electric Switch Additional Shutoff Valves	25 - 55 lbs (11.3 - 25.0 kg)	ATEX ARRA 3.1 Cert Material Cert Cert of Origin



The fully pneumatic SPILLSTOP system attaches directly to the exhaust of an AODD pump. When the pump fails, SPILLSTOP safely captures leaked product and automatically shuts down failed pumps to avoid costly product loss and prevent hazardous spills. Optional warning alarm and backup pump switchover further minimize system downtime for maximum productivity.

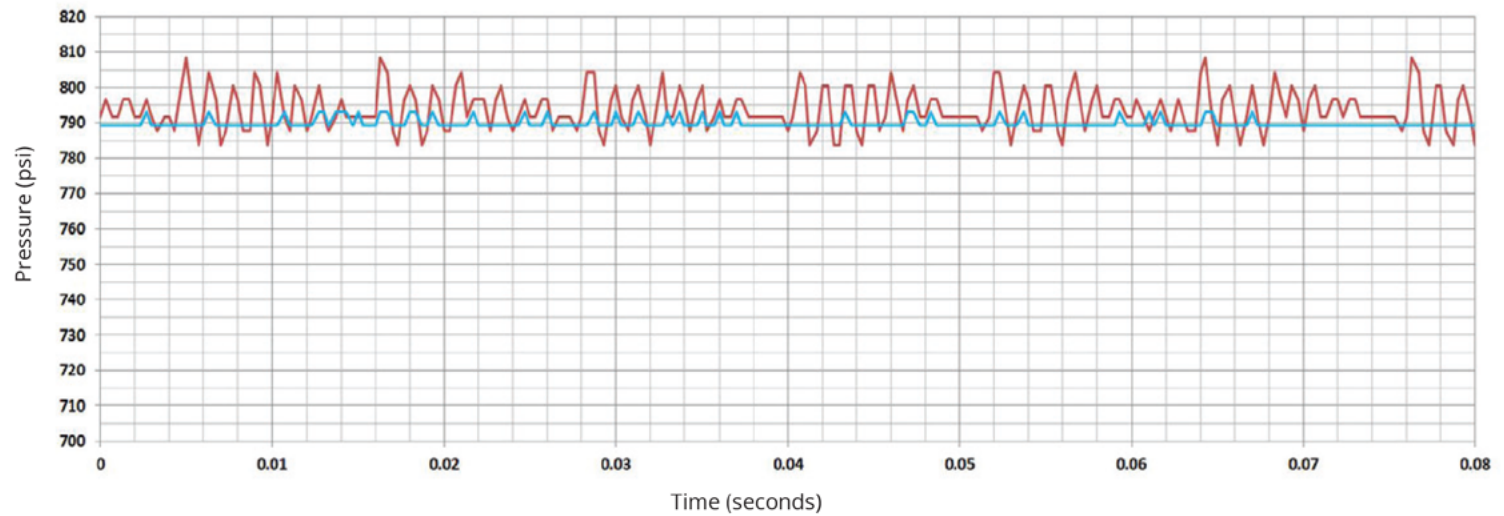
Series	Wetted/Non-Wetted/Float
SPS-10	Polypropylene / Noryl / Polypropylene
SPS-11	PVC / Noryl / Polypropylene
SPS-20	Stainless Steel / Noryl / Stainless Steel
SPS-21	Stainless Steel
SPS-30	PVDF / Noryl / Stainless Steel
SPS-31	PVDF / PVDF / Stainless Steel
SPS-33	PVDF / PVDF / TFE Coated SS
SPS-81	Hastelloy C / TFE Coated SS
SPS-82	Hastelloy C / Stainless Steel

REFERENCE

PERFORMANCE CHARTS

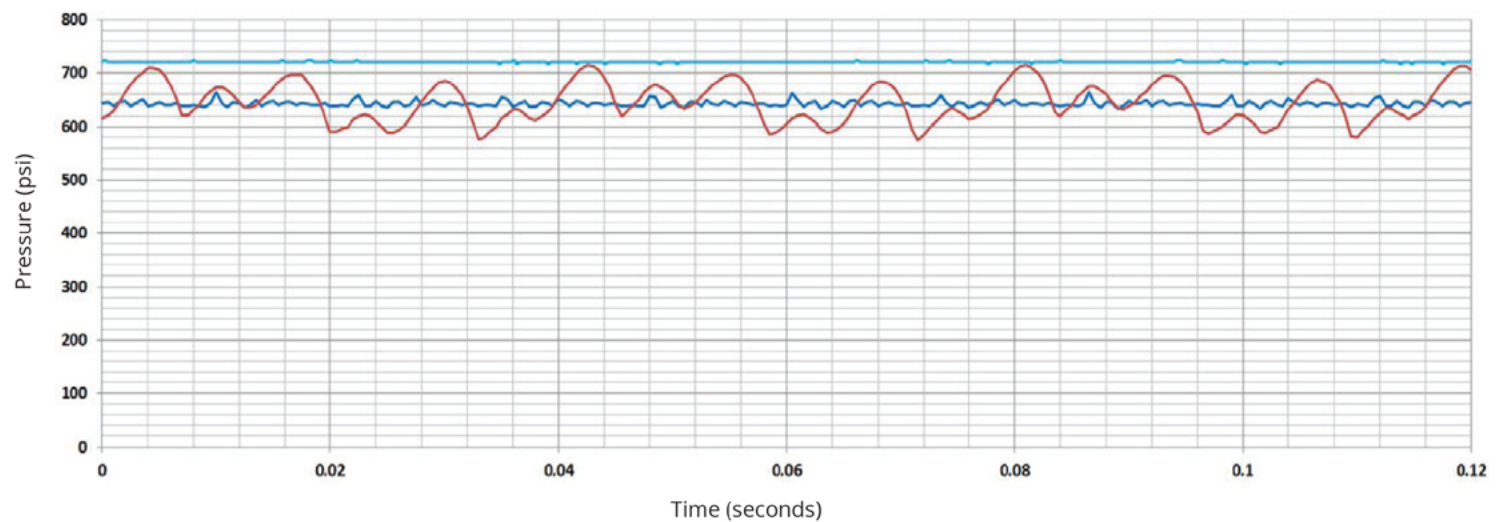
TRIPLEX PUMP with SENTRY XPH Dampener

- without Dampener
(1715 rpm, 757 pulses/sec)
- with XPH Flow-Thru Dampener
(± 4 PSI)



TRIPLEX PUMP with SENTRY XPA & XPH Dampener

- without Dampener
- with XPA Dampener
- with XPH Flow-Thru Dampener

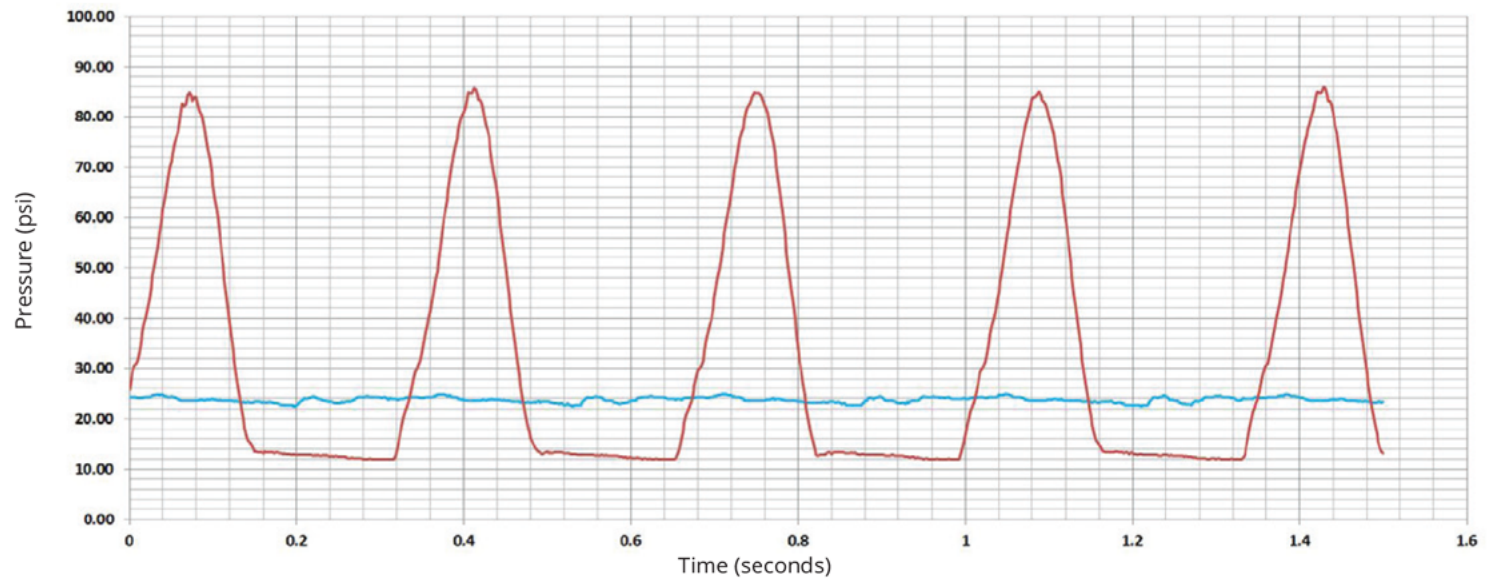


REFERENCE

PERFORMANCE CHARTS

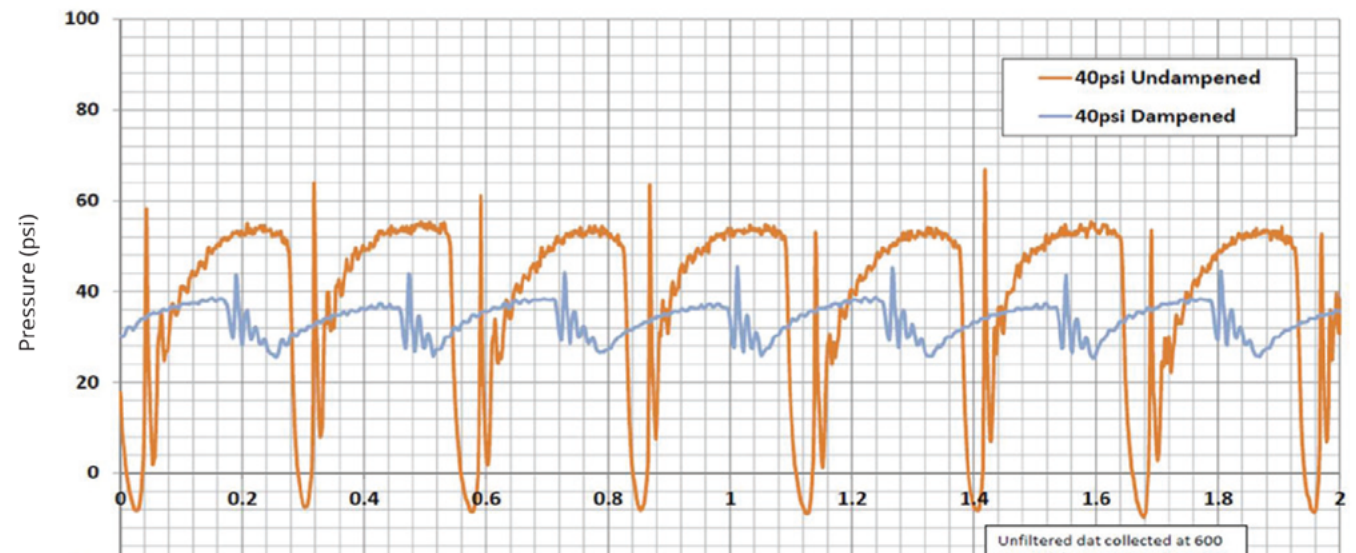
1" METERING PUMP with SENTRY II Dampener

- without Dampener
- with Dampener



1" AODD PUMP with 1" AODDampener

- without Dampener
- with AODDampener



REFERENCE

TESTING & CERTS

Material Certification	Parts	Item Number
3.1 (EN10204) Certification	Wetted Housing (Metal)	DOC-CERT 3.1-W
	Wetted/Nonwetted Housing (Metal)	DOC-CERT 3.1-WN
3.1 Certification (EN 10204), Wetted/Nonwetted w/Hydrotest	Wetted/Nontwetted/Hydrotest	DOC-CERT 3.1-H
MTR - Chemicals & Heat Number, Wetted Housing	Wetted Housing (Metal)	DOC-MTR-MTL-W
MTR - Chemicals & Heat Number, Wetted/Nonwetted Housing	Wetted/Nonwetted Housing (Metal)	DOC-MTR-MTL-WN
Material ID & Certificate of Conformance (NO MTR)	Sentry Unit	DOC-MC-SENTRY
Material ID & Certificate of Conformance (NO MTR)	SPILLSTOP Unit	DOC-MC-SS
Material ID & Certificate of Conformance (NO MTR)	Diaphragm Seal (Gauge Guard)	DOC-MC-GG
Material ID & Certificate of Conformance (NO MTR)	Bladder	DOC-MCB
Material ID & Certificate of Conformance (NO MTR)	Wetted/Nonwetted Housing	DOC-MCWN
Material ID & Certificate of Conformance (NO MTR)	Wetted Housing, Bladder	DOC-MCWB
Material ID & Certificate of Conformance (NO MTR)	Wetted, Nonwetted Housing, Bladder	DOC-MCWNB
Compliance with PED CAT 1, Group 1	Various	T32E11_030

Testing & Engineering	Parts	Item Number
Standard Unit Test Certification	All Units	DOC-TEST CERT
Hydrostatic Test & Certificate	All Units	DOC-HYDRO
XRay/Radiography & Dye Penetrant Test	Metal Flange Welds	DOC-XRAYDYE
Dye Penetrant Test	Metal Flange Welds	DOC-DYE
XRay/Radiography	Metal Flange Welds	DOC-XRAY
Positive Material Identification (PMI)	Metal Housings	DOC-PMI
Bolt Tensile Test Report	Bolts	DOC-BOLT
Customer or Third-Party Inspection	Consult Factory	
ASME Calculations	Consult Factory	

Order Documentation	Parts	Item Number
Certificate of Origin	All	DOC-COO
Certificate of Conformance to PO	Any Order	DOC-COC
EX ATEX Declaration of Conformity	All ATEX Units	
EC PED Declaration of Conformity	All PED Units	

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